This Might Hurt a Bit: What Every Organization Needs To Learn from the Pacific NW Cryptocurrency Crisis











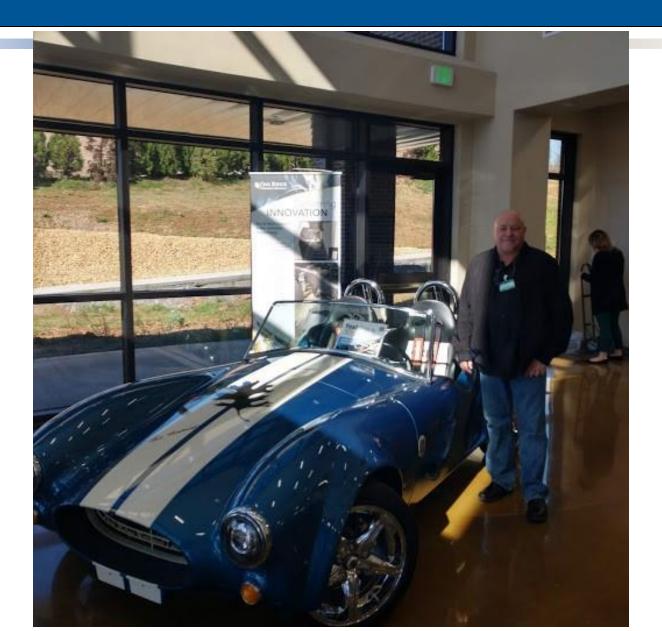
Experience gets ingrainededucation gets forgotten





LUCAS

Shared Experiences









My Path....

Waiter	Nuclear Utility Operator	National Training and Safety Director	
Floor Captain (Flambe-ist)	Pu Processing Lead Control Room Operator	VP, Process Improvement Programs	
Sommelier (Wine Steward)	ALARA Program Manager	Total Quality Environmental Programs Director	
Fire and Flood Restorator	Hazardous Material Shipment Manager	Cause Analyst, Event Evaluator	
Unique Articles Restoration Manager	ESH&Q Director	Senior Performance Improvement Specialist ⁵	

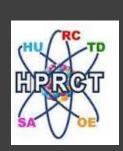






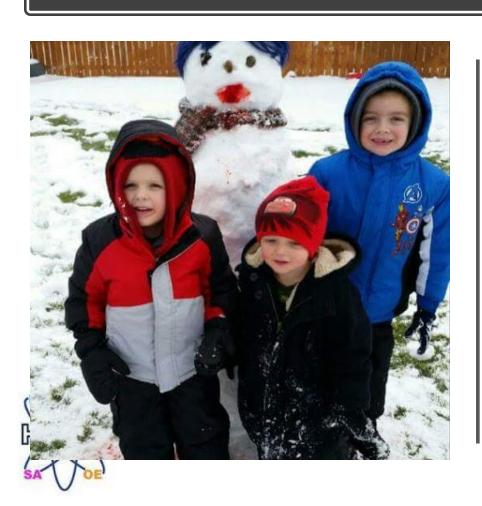


What's This Mean?





The Most Important Title....





Why HPI/HRO/RCA Matters to Me



In Nine Years: From our family's care into your company

Are you going to care enough about him that you focus on what you want FOR him rather than just what you want FROM him?





Continuously improve performance by adequately managing risk





















INTERNATIONAL PAPER







One of our greatest challenges.....

- Pick a partner-30 seconds—remain silent
- Answer these questions about them—with ZERO verbal discussion:
- Vehicle of their choice—what would they own?
- \$500 gift certificate, VISA logo card-where are they shopping?
- Band or Artist they listen to the most





Basic Needs and Individual Wants









A Tale of Two Mindsets



Protective Safety
Tombstone Mentality

Risk Averse "Variation Is Your Enemy"



Productive Safety Milestone Mentality

Risk Competency (Drive Safely) "Variation is Your Reality"





Putting it Another Way...



Insights, Innovations Error and and **Improvement** Aversion

Realities at the Working Level





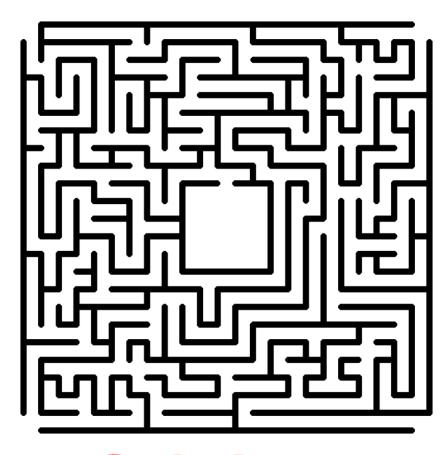
"Due to the nature of our work, its impractical to proceduralize everything on the front end —but we need to standardize our approach to the changing conditions and uncertainties we encounter every day," Darren, I&C Tech





Incident Becomes a Crisis....



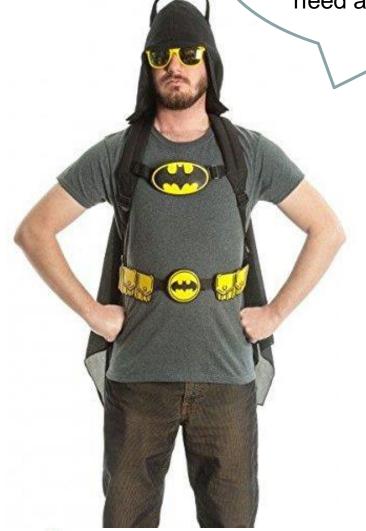


Crisis



My friends and I need electricity to our rental house.

Looks like we're going to need about a Megawatt.

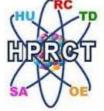




Types of Crypto-Currency







Cryptocurrency Transactions







Carol -> 2 BTC -> Ali "aa314e08a642f5be3857276ecb4a4085a33b916f84aebef



Tracking the Transactions





Where's the Money?

- You have to be the first miner to arrive at the right answer to a numeric problem. This process is also known as a proof of work.
- On average, someone will generate acceptable proof of work every ten minutes, but who it will be is anyone's guess.
- Miners pool together to increase their chances of mining blocks, which generates transaction fees and, for a limited time, a reward of newly-created bitcoins.

Where's My Money?

- What is "the right answer to a numeric problem"?
- The good news: Miners are not solving difficult mathematical problems. They are trying to be the first miner to come up with a 64-digit hexadecimal number (a "hash") that is less than or equal to the target hash. It's basically guess work.
- The bad news: Guesswork requires a lot of computing power in order to get there first. To mine successfully, you need to have a high "hash rate".

Pick a Number

 Without sharing with anyone else silently select a single two-digit number between 10-99

 Select a second number and place away from the first two digit number (0-9)



Results

36

Those with 36 exactly get the 'prize'

Those with >36 are eliminated

Those with < 36 are in the running

Those with <36 but a NONCE win the 'prize'



Block #490163

Summary		
Number Of Transactions	1768	
Output Total	6,903.29862618 BTC	
Estimated Transaction Volume	843.56466563 BTC	
Transaction Fees	1.41094004 BTC	
Height	490163 (Main Chain)	
Timestamp	2017-10-16 15:29:07	
Received Time	2017-10-16 15:29:07	
Relayed By	AntPool	
Difficulty	1,196,792,694,098.79	
Bits	402713392	
Size	999.263 kB	
Weight	3669.587 kWU	
Version	0×20000000	
Nonce	731511405 Numb	
Block Reward	12.5 BTC	

Only Used Once

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Previous Block

Hashes

Hash

Hidden Risks and Delayed Consequences



Brave New Risky World



HURCTP

- 1 employee versus 1200 employees
- 2.1 Mw/h compared to 1.2 Mw/h packing plant
- Zero investment in capital expense to upgrade and maintain electrical service
- CEO and Transmission Manager—CNN, MSNBC and Fox News: "We have the cheapest electricity in the country and crypto currency is causing significant safety risks for our community"
- Next Morning: 71 Applications for 1-5 Mw service to homes and businesses (whole county uses 185 MW)



Lesson: Manage Reality by Recognizing Risk

Most organizations let consequence be their only teacher, rather than curiosity and genuine interest

Danger: When confronted by a new reality, dismissal and denial are natural organizational brake pedals

"If we just ignore this long enough...it's a one-off, an anomaly...this too shall pass....our experts tell us".



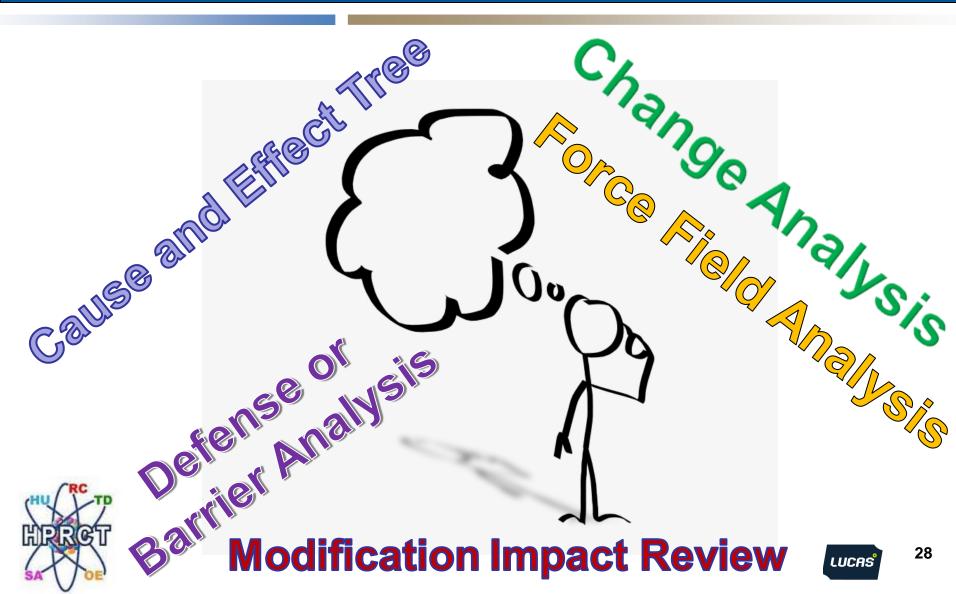
The Real Lesson

 Organizations are like individuals—they only have two pains: the pain of regret and the pain of discipline

Engage employees using Quality
 Management Tools to conduct Pre
 Mortems and After Action Reviews before pain is experienced



Increasing Engagement



Pre Mortem

- Pre Mortem: Do not treat this as a response to an operational incident but as a project to manage
- Operational incidents are deviations from your established expectations—projects are opportunities to create, shape and manage new expectations
- Don't 'deconstruct to reconstruct'—put your HEART into it



HEART Resolution Exercise

Human Error Assessment and Reduction Technique (HEART)

Crypto-Currency Process—Electrical Power Sales Contracts

Summarize Critical Step(s)	Assess Error Likely Situation	Foresee/Formulate Consequences	Evaluate and Determine Defenses and Controls	Responsible Person(s)
1.) Accept Application for Service	Customer unaware of Power Sales Requirements	Installs Ant farms without	Policy is explained to customer at time of	Customer Service Rep,
		agreement-High density loads	application, emphasis is placed on unsafe,	Manager Customer
		increase, safety and equipment life	unapproved installation of equipment and	Service
		risks increase	sanctions, signature acknowledges agreement	
2.) Application for Industrial Use of	Underestimated load for mining operation	Risk and economic costs are shared	Increase the per Kw/h initial cost of Power Sales	Distribution, General
Mining Operations	based upon Ant Farm wattage which does not	by rate payer, not by mining	contract for industrial siting, place moratorium	Counsel, Field Engineers
	include HVAC and Substation upgrades	operation (externalities not	on future operations until substation forecasting	
		considered)	is complete	







Don't Rob the People in Your Organization of the Opportunity to Help You Succeed





Organizations will improve their performance when they stop focusing on what they want from their people start focusing on what they want FOR their people.



